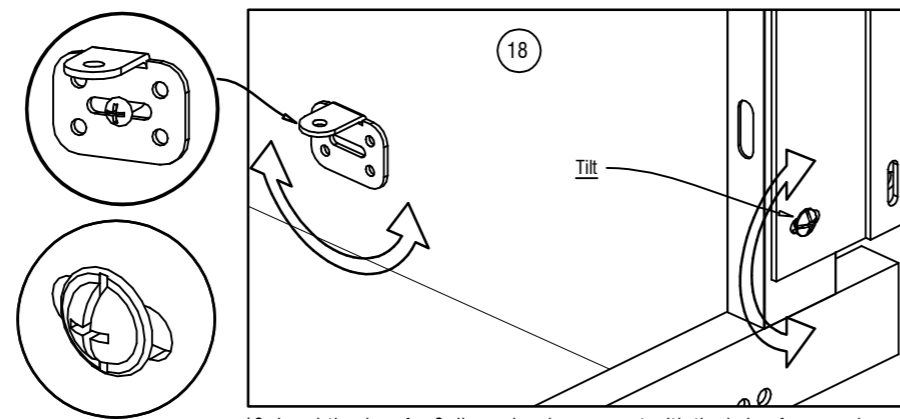


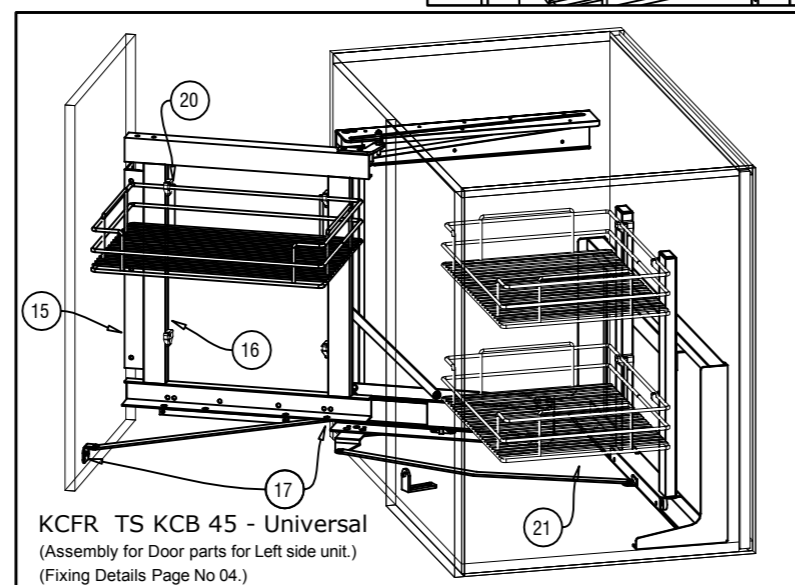
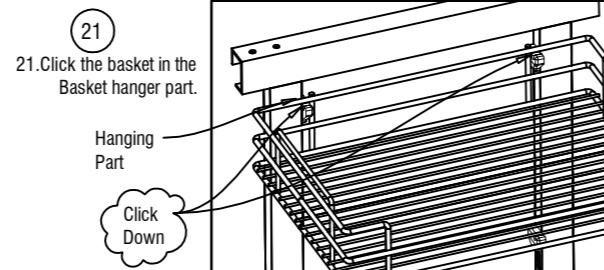
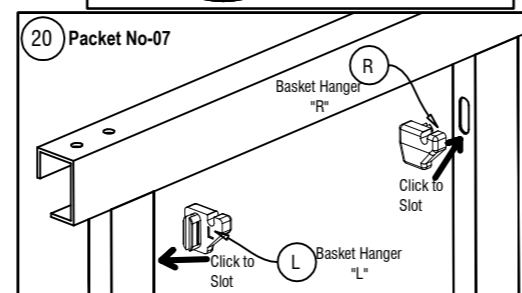
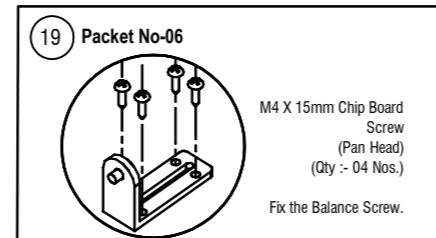
17. Connect the arm between Slide bracket and Door Arm Holder.



18. Level the door for 3 dimensional movement with the help of screw shown. The up & down movement can be done with 3 screws. Side ways can be adjusted by moving holder in the slot.

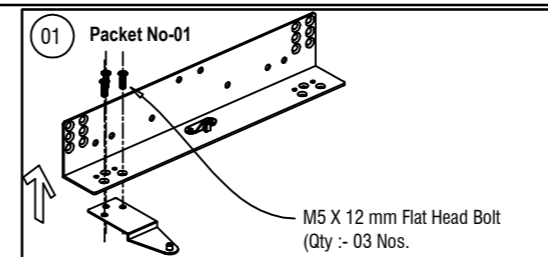
**FIX ALL THE SCREWS TO DOOR BRACKET AND HOLDER ONCE ALL ADJUSTMENTS ARE OVER.**

19. Adjust the door opening by moving Door Adjustment Part. Fix all the screws once Door adjustments is over.

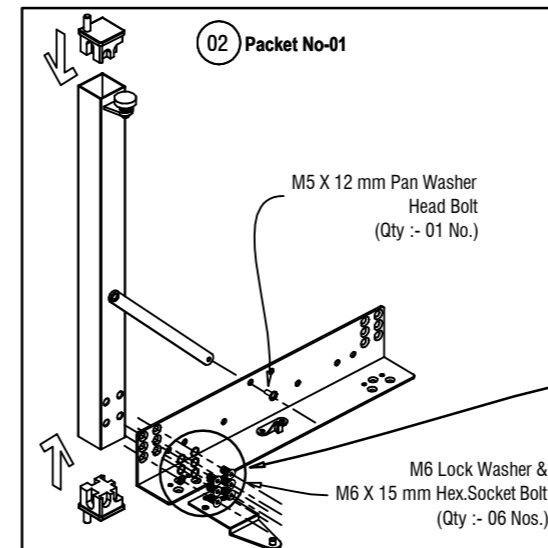


Hex.Socket Bolt	Chip Board Screw (Pan head)	Chip Board Screw (Flat head)	Flat Head Bolt	Pan washer Head Bolt

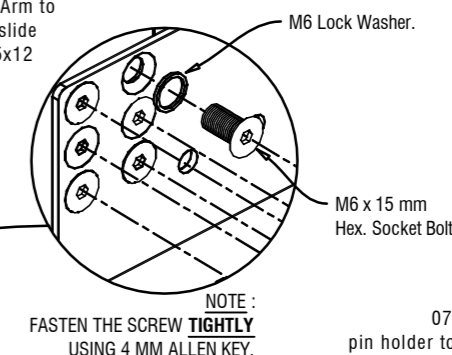
## Assembly Instructions to Fix The Unit to Left Side.



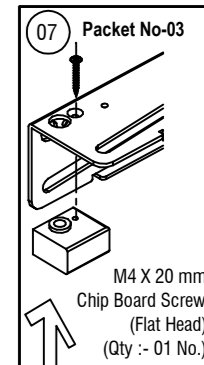
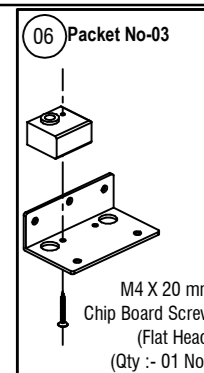
01. Fix the Connecting arm holder to the slide bracket with the help of M5 x 12 Flat Head bolt packed in packet no. 01 as shown.



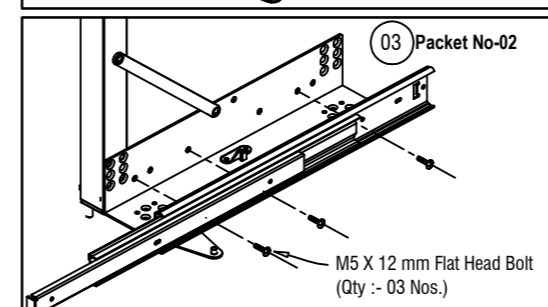
02. Fix the slide bracket to box tube and fasten it **TIGHTLY** using 4 mm Allen Key and insert Tube caps as shown. Fix the support Arm to the box tube & slide bracket with M5x12 PWH bolt.



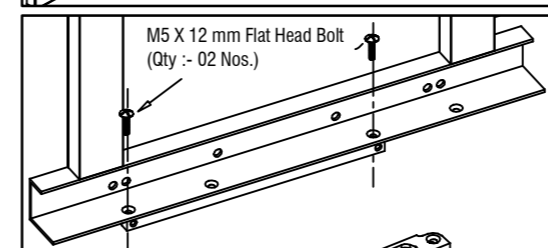
06. Fix the pin holder to bottom guide with M4 x 20 chip board screw.



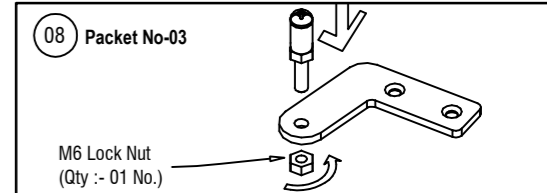
07. Fix the second pin holder to Top guide with M4 x 20 Chip board Screw.



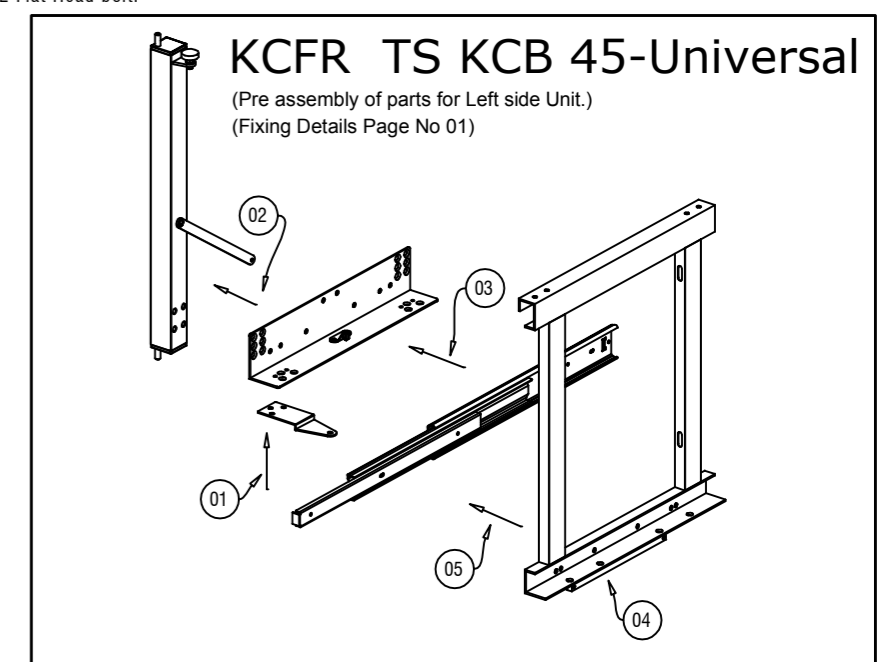
03. Fix the slide to slide bracket with M5 x 12 Flat Head bolt.



04. Fix the damper to pull out frame as shown using M5 x 12 Flat Head bolt.

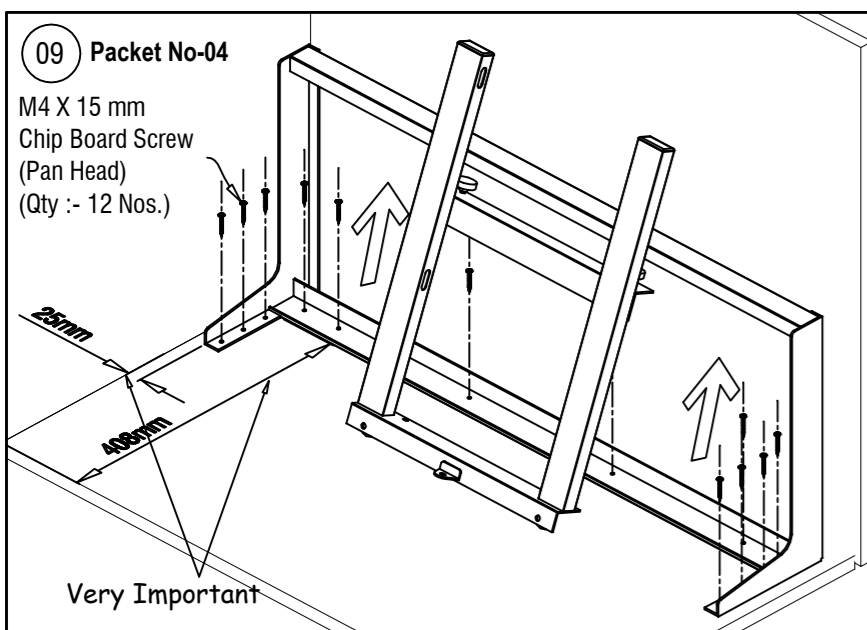


08. Fix the Guide Roller to Guide Arm as shown in figure.

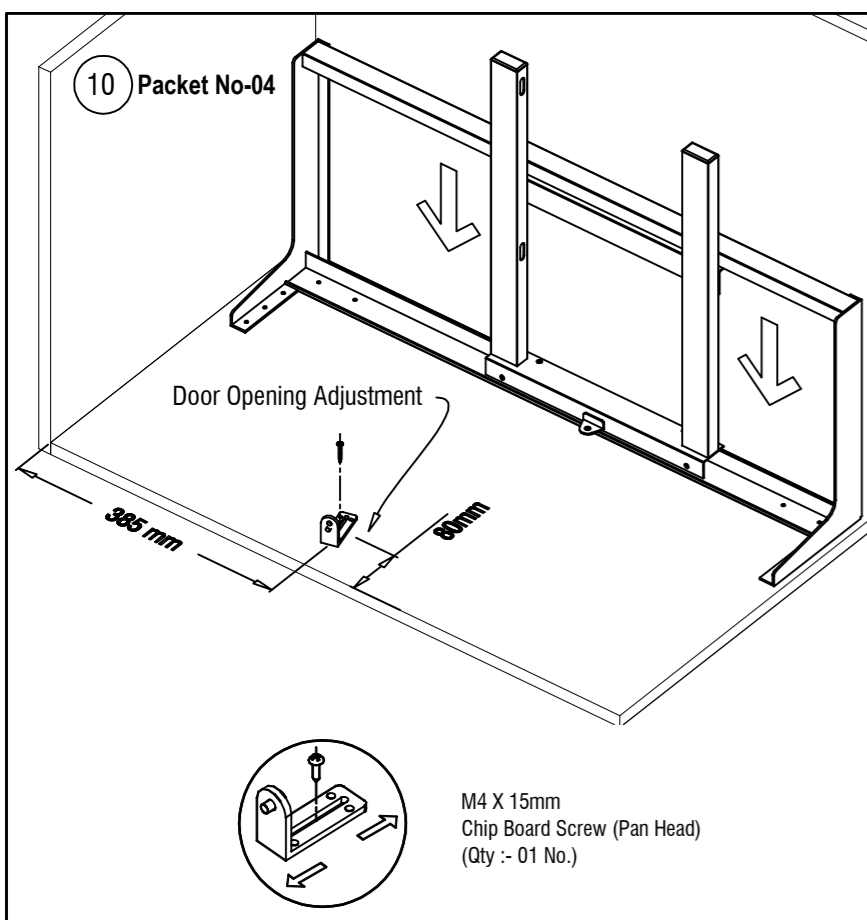


Hex.Socket Bolt	Chip Board Screw (Pan head)	Chip Board Screw (Flat head)	Flat Head Bolt	Pan washer Head Bolt

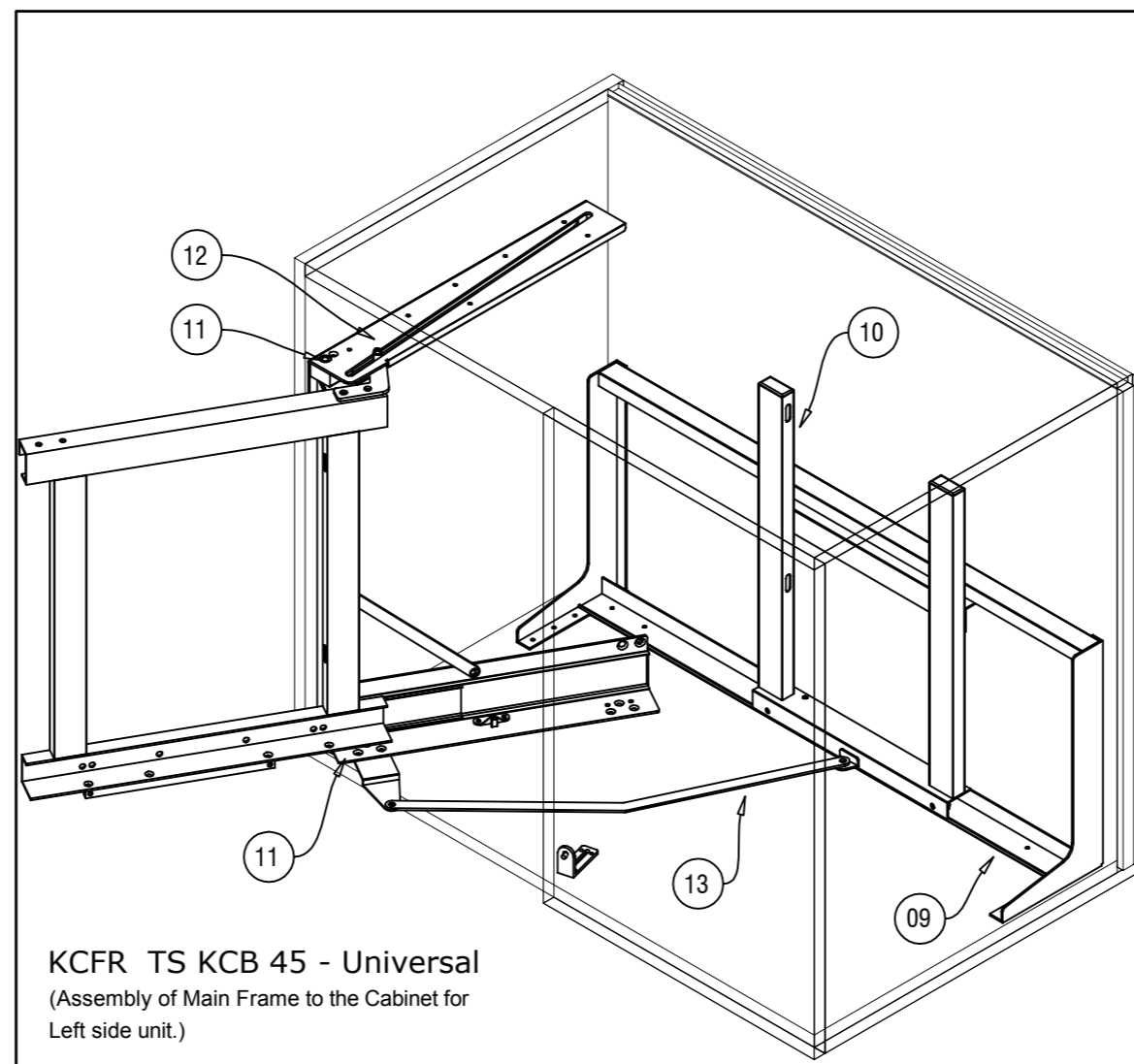
05. Fix the pull out frame to outer extension of slide with M5 x 12 Flat Head bolt.



9. Fix the back frame as shown. Gap of 408 mm and 25 mm from edges is **very important**. Insert the back slide frame as shown.



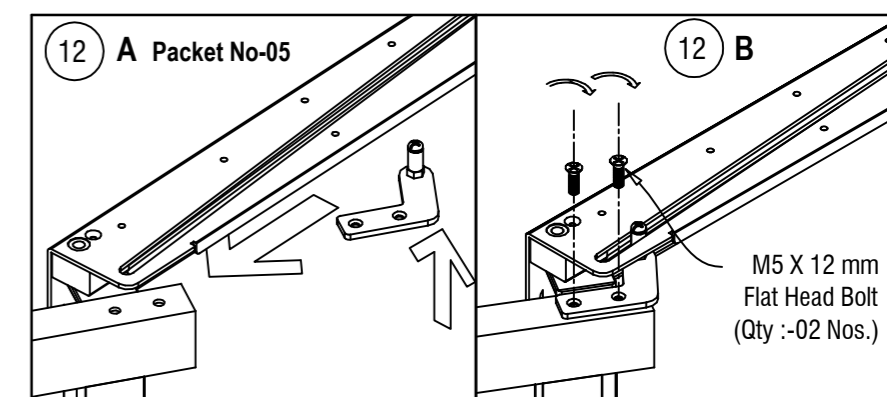
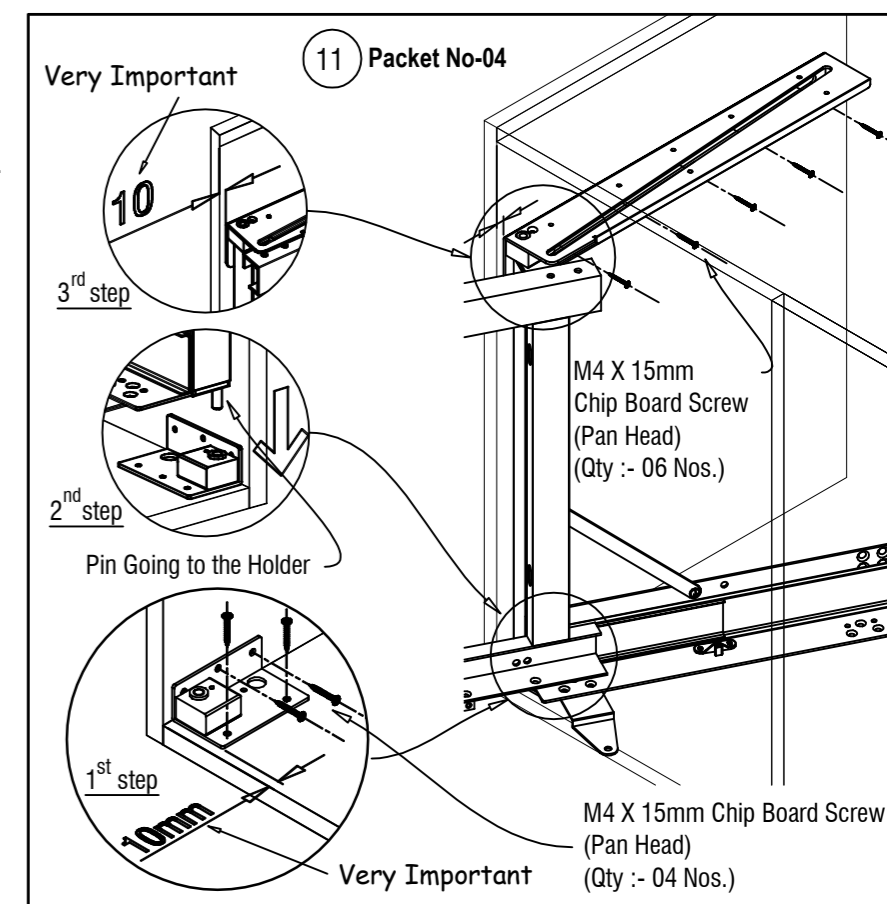
10. Fix the Door Opening Adjustment with One screw in the slot.



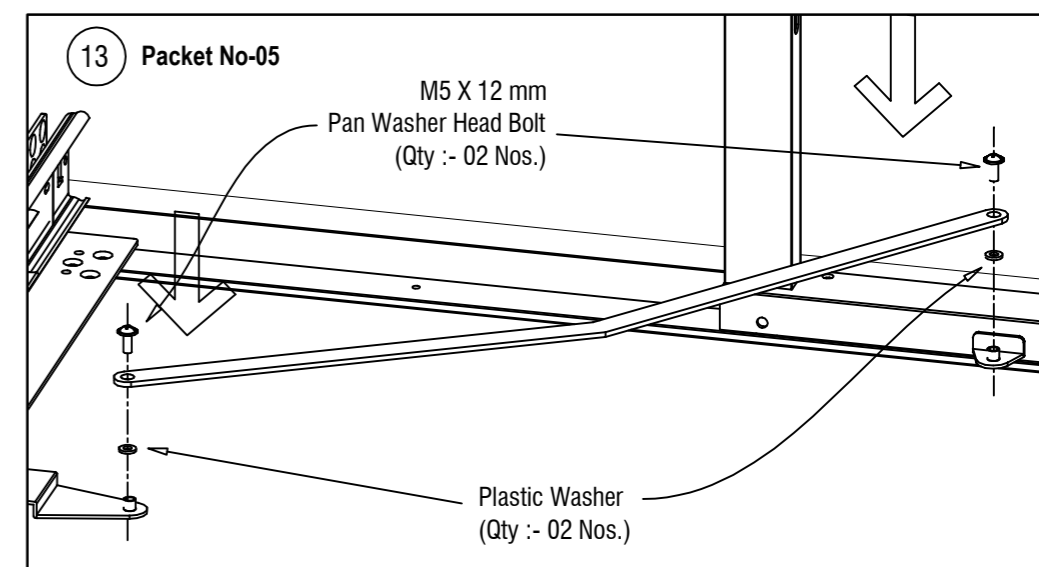
Hex.Socket Bolt	Chip board screw (Pan head)	Chip board screw (Flat head)	Flat Head Bolt	Pan Washer Head Bolt

11. Fix the bottom guide with 4 nos M4 x 15 Chipboard Screws at the gap of 10 mm from edge. Insert the box tube to bottom guide and insert the top guide at top of box tube. Now fix the top guide to cabinet at the gap of 10 mm from edge with M4 x 15 Chip board Screw.

**Gap of 10 mm for step 1 and 3 is very Important.**



12. Fix the Guide Wheel Connector to pull out frame with 02 Nos M5 x 12 Flat Head bolts.



13. The Connecting arm to pullout frame with connecting arm holder and slide frame as show.

**Important :** Please insert the plastic washer in between connecting arm and holder for smooth operation.